ACOUSTIC WAVE INTERFEROMETERS metric pattern is achieved. This capability is exploited when

thus exhibits interference. In fact, interference is observed ternal conditions. In this case the precision and sensitivity of when two coherent waves are allowed to be superimposed in the instrument can be highly enhanced. space. It is possible to obtain two coherent waves by splitting Although all interferometers are based on the same simple a single wave either at its wavefront, by passing through two general principle, several different realizations may be deor more apertures, or in its amplitude, by reflection and signed. First, acoustic waves may interfere directly or can be transmission at the interface of media of different phase ve- used to produce an electric signal or to modify the path of an locity and/or density. The interference pattern at any point optical wave, and then be used for interference. Second, difdepends on the phase difference (relative time delay) caused ferent techniques may be used for generating the path differby the propagation of these initially coherent waves through ence. The simplest way is to let the wave experience multiple different acoustic paths. The interfaces of the propagation medium. Alter-

agation medium, the resultant displacement, velocity, and two different input signals injected in different locations may pressure are the vector sum of the effects due to the separate be used. waves. If the final distribution of energy for this particle is Acoustic interferometers are used both for measuring the different from what it would have been for each separate actual phase velocity and attenuation factor of the propagawave, interference has occurred. This phenomenon may be tion medium and for evaluating their variation in the presused to determine the relative physical properties of the me- ence of a perturbation (e.g., pressure variation, presence of dia through which these waves have traveled prior to their impurities) with respect to a reference case (ambient pressuperimposition. If two or more coherent waves propagate sure, homogeneous specimen, etc.). In the first case, the physalong a different acoustic path with respect to the reference ical properties are directly correlated to the position and inmaterial or to each other, their superimposition produces tensity of the maxima and minima of the interference pattern. fringes (i.e., alternating regions of constructive and destruc- In the second case, higher accuracy may be obtained if some tive interference, with a maximum or minimum of intensity, device characteristics (e.g., position, frequency) are properly respectively). The shape of these regions depends on the ge- modified in order to reproduce the same interference pattern ometry of the media causing the path difference. Thus a prop- as in the unperturbed case (in particular, the conditions for erly designed acoustic interferometer (or an interferometer, destructive interference). in general) behaves as a differential device since it transforms To obtain constructive and/or destructive interference the phase difference of the initially coherent wave into inten- fringes, the acoustic path difference between the two interfersity modulation. ing beams must be at least one-half of a wavelength. This

niques for material characterization have been developed in tion of it) and the frequency of the acoustic wave employed. recent decades: for example, time-of-flight methods, pho- For low frequencies, one may need a thicker specimen in ortoelastic and acoustoelastic techniques, pulse-echo overlap der to obtain several fringes, whereas for higher frequencies methods, and phase detection methods (1). Among all these the required variation in an acoustic path may be smaller, techniques, the interferometric ones, based on the aforemen- provided that the attenuation is low enough to have a signaltioned phenomenon of interference, present several advan- to-noise ratio greater than one. tages as far as accuracy and reproducibility of the measure- Acoustic interferometric techniques may be realized by ments are concerned. In fact, they are not based on the means of a proper experimental setup or a specific interferomeasurement of absolute values, like other techniques, but metric device. In the next section, we discuss the first case, rather on the determination of differences between reference in which interference of acoustic waves is realized and the signals and perturbed ones (e.g., phase shifts, frequency interference pattern is directly sensed by a transducer. The shifts) (2). Such differences are responsible for destructive or following section is devoted to the description of indirect inconstructive interference between signals, which can be mea- terferometric techniques, which analyze the interference in sured with high precision by using simple experimental set- an electronic device (e.g., an oscilloscope) between the electric ups. Other advantages of acoustic interferometry are as signal feeding the transducer and the one induced by the

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-
-
- 4. The higher precision that may be obtained from the direct measurement of the difference between unperturbed and perturbed quantities **DIRECT ACOUSTIC INTERFEROMETRIC TECHNIQUES**

the interferometric device is used to measure the triggering Propagation of sound in a medium is a wave phenomenon and required for reproducing the same pattern under different ex-

When two sound waves interact with a particle of the prop- natively, the input and output signals may be correlated or

A variety of experimental acoustic (and ultrasonic) tech- puts constraints on the specimen thickness (or allowed varia-

follows: acoustic wave at the receiver. Then the operational principles of quadrature detector systems, which may be used to im-1. Its applicability to very small samples prove the performance of interferometers, are briefly de-
2. Its object to measure simultaneously both velocity and scribed. Since in recent years great effort has been devoted to 2. Its ability to measure simultaneously both velocity and
attenuation developing techniques based on optical sensors and interfer-
ometers, in the last section a brief comparison is made be-3. The possibility of using noncontact detectors tween acoustic and other interferometric techniques.

A proper logical control device is connected to the detector In direct interferometric techniques the interference occurs in order to trigger, both in amplitude and frequency, the sig- among acoustic waves and the interference pattern is sensed nal generator of the acoustic wave until a specific interfero- by a transducer. One of the earliest demonstrations of acous-

Figure 1. Scheme of a standing wave acoustic interferometer for the determination of the acoustic properties of the material B.

an odd number of half wavelengths of sound in air and joining (2). Thus, the same measurement allows one to compute the again at the other end into a single tube. Stewart (3) modified phase velocity v_B and the specific ing the frequency in order to obtain interference. A more sophisticated tool for measuring the velocity in gases consisted of a column formed by an ultrasonic transducer and an ad-

justable reflecting piston (4).

In more recent times, a simple setup, called a standing

where ω is the known carrier-wave frequency.

Wave acoustic interferometer, has been used for the charac-

vave acoustic interfe the layer B is equal to integer multiples of half wavelengths,
while antiresonant conditions occur when $f_n = \frac{u}{2l}$

$$
x = (n+1/2)\frac{\lambda}{2} \tag{1}
$$

curve amplitude versus thickness, according to simple theoretical expressions, the phase velocity and attenuation factor **INDIRECT ACOUSTIC INTERFEROMETRIC TECHNIQUES** may be easily calculated.

acoustic interferometer. The channels and sine channels.

plitude at the receiver is given by (5)

$$
\frac{1}{|A|} = \frac{1}{4} \sqrt{\frac{2(4+H)\cosh\left(\frac{\beta x}{Q}\right) + 8F\sinh\left(\frac{\beta x}{Q}\right)}{+2(4-H)\cos(2\beta x) - 8G\sin(2\beta x)}}\tag{2}
$$

where F , G , and H are functions of the acoustic impedances of the rod and the molten material and β and α are the real tic interference was carried out by Quincke in 1866 (3) by
using an apparatus suggested by J. Herschel. It consisted of
a tube, which branched into two tubes differing in length by
an odd number of half wavelengths of sou

$$
v_{\rm B} = \frac{\omega}{\beta}; \quad \alpha = \frac{\beta}{2Q} \tag{3}
$$

$$
f_n = \frac{u}{2L}(n+\delta) \tag{4}
$$

where L is the length of the cavity, u the sound speed, n the order of the resonance, and δ a phase shift correction due to By varying the thickness x (and the geometry) of B, the trans-
mitted ultrasonic signal traces out an interference pattern
with alternating maxima and minima (Fig. 2). By fitting the specified vields optimal values for th

A particularly suitable setup consists of two movable metal
rods partially submerged in a tank containing the molten ma-
terial. Thus the thickness of B can be easily varied with conti-
nuity. In this case, the analytical components) of a typical interferometric device (8) is reported in Fig. 3. A generator feeds a signal into a doubler (not reported in Fig. 3), which splits the signal into two components, called reference and testing signals. The latter is amplified by a power amplifier and converted into an ultrasonic pulse by a piezoelectric (or other) transducer. The signal detected by the receiver passes through a low-noise amplifier and is recombined in the region *H* with the unperturbed reference signal, thus producing interference. In Fig. 3(b), a zooming of the region *H* is reported for a two-channel quadrature detection system (described later) (9). Before interference the reference signal is split in A into two arms in quadrature. Then each one is combined in C with the testing signal split in B into two **Figure 2.** Interference pattern obtained with the standing wave arms in phase. The two channels are usually named cosine

Figure 3. (a) Simplified circuit diagram for an indirect acoustic interferometric setup. (b) Scheme of the quadrature detection system.

This technique is particularly efficient for evaluating the crosscorrelation between the reference and testing signals is variations of a physical parameter of the specimen due to ex- measured for different positions of the transducer. It depends, ternal perturbations. For such a purpose, the frequency of the of course, on the length of the effective acoustical path of the reference signal is modulated in order to maintain quadrature testing wave from *T* to *R*, leading to plots similar to the one (i.e., a destructive interference) when the intensity of the per- reported in Fig. 2.

$$
\frac{B}{A} = 2\rho_0 c_0 \frac{\Delta c}{\Delta p} \tag{5}
$$

where ρ_0 is the medium density, c_0 the sound velocity, and Δp for an isoentropic transformation. A sample material Assuming that the wedge angle is small, the ultrasonic sigmaintained at a constant temperature is pressurized with dif- nal S_T , sent by the transmitter, and S_R , received by the transferent values of p . For each pressure, the effective path length ducer R , are given by between the transducers changes due to a variation of the sound velocity in the propagation medium. An adjustment of the transmitted frequency is necessary in order to maintain quadrature. Then the parameter *B*/*A* can be easily evaluated from the fractional change in the interferometer frequency $\Delta f/f_0$ necessary to maintain quadrature:

$$
\frac{B}{A} = 2\rho_0 c_0^2 \frac{\Delta f}{f_0 \Delta p} \tag{6}
$$

where f_0 is the reference frequency. In this situation the velocity variation is measured with a very high accuracy (up coefficients and phase velocities in water and in the material, to 1%).

A similar approach is based on the measurement of the crosscorrelation function between the signals from the receiver (R) and the transmitter (T) $(8,11-19)$. For example (11.12) , continuous waves of suitable frequency $(1 \text{ MHz to } 20)$ MHz) are split into two parts. One portion of these waves excites an immersion transducer, while the other (reference signal) is fed into a phase-sensitive detector. The specimen is submerged in water and oriented in such a way that the incident beam scans its surface at a fixed angle. Receiver and transmitter are mounted on the same bridge and initially lo- **Figure 4.** Experimental setup for indirect interferometric measurecated and oriented so that the received signal (testing signal) ments of the acoustic slowness and attenuation in a wedge-shaped is maximum. The amplitude of the signal resulting from the material specimen.

turbation is changed. The fractional change in the interferom- When the geometry of the specimen is properly defined, eter frequency with respect to the nonperturbed case gives, this crosscorrelation technique leads to results that can be through simple relationships, the variation of the physical pa- easily interpreted in terms of the relevant physical variables. rameter. A particularly interesting case occurs when the material spec-To clarify the method, we discuss its use (10) for the deter- imen is cut in the shape of a wedge (11) (Fig. 4). In fact, if the mination of the acoustic nonlinearity parameter *B*/*A*, defined material is homogeneous, the only difference between waves as entering the wedge at different locations (e.g., *T* and *T* in Fig. 4) is their length *y* of propagation path within the material, since all other factors, such as boundary conditions, remain identical. Therefore, the results depend only on the interference effects and are not affected by the angular where ρ_0 is the medium density, c_0 the sound velocity, and dependence of reflection, refraction, and mode conversion, Δc the velocity variation resulting from a pressure change which in general greatly complicat which in general greatly complicate the physical picture.

$$
S_{\rm T} = F_{\rm T} A_0 \cos(\omega t + \Phi_0)
$$

\n
$$
S_{\rm R} = T_{12} T_{21} F_{\rm R} A_0 \exp[-\alpha_1 (l - y) - \alpha_2 y]
$$

\n
$$
\cos\left(\omega \left\{ t - \left[\frac{l - y}{v_1}\right] - \frac{y}{v_2}\right\} + \Phi_0\right)
$$
\n(7)

where F_{T} and F_{R} are the response factors of the transmitter and of the receiver and associated electronics; T_{12} and T_{21} are the transmission factors between water and the specimen ma v_1 , α_2 , v_1 , and v_2 are the attenuation

ing the wedge-shaped specimen shown in Fig. 4. (a) Specimen without

crosscorrelation factor between the two signals S_T and S_R is given by (11)

$$
\Psi = \Psi_0 + C \exp(-\alpha y) \cos(by + \Phi) \tag{8}
$$

least-squares fitting the experimental curves (see, e.g., Fig. polation between the counts. All interferometers with quadrature detector systems are 5a). Since

$$
\alpha = \alpha_2 - \alpha_1 \tag{9}
$$

$$
\beta = \omega \left(\frac{1}{v_2} - \frac{1}{v_1} \right) \tag{10}
$$

one immediately obtains the attenuation coefficient and phase velocity for the material, since the values of the corresponding quantities for water are well known. It is worthwhile to remark that Fig. $5(a)$ yields α_2 and v_2 by simple inspection, since α_2 is given by the coefficient of the envelope curve $\exp(-\alpha y)$ and v_2 by the distance between successive maxima and minima.

This technique may also be used for the detection of flaws in the material specimen. In fact, in the presence of defects the crosscorrelation plot is locally modified [see Fig. 5(b)] and from the difference between the two plots (the so-called signature of the defect) the main features of the flaw may be evaluated.

Since for practical purposes material plates are much more important than wedges, the method has been extended to the treatment of plates (12). The main ingredient (i.e., the continuous variation of the acoustic path in the material specimen *y*) is obtained by slowly varying the angle of incidence. Also in this case it is possible to obtain the attenuation coefficient and phase velocity of the material through a best fitting of the theoretical formula. The fitting formulas are, however, more complicated and the measured attenuation is no longer absolute, since there are boundary effects depending on the incidence angle.

QUADRATURE DETECTOR SYSTEMS

A quadrature detector system is an interferometer based on comparison between the correlations of the testing signal with two reference signals in quadrature in two different channels (cosine and sine channels). To illustrate the operation of an ideal quadrature detector system (see Fig. 3), let us consider a wave train of angular frequency ω and wavelength λ crossing a path length *L* in a medium with propagation velocity *c*. If $w = \cos(\omega t)$ is the transmitted signal, the received signal is in the form

$$
s = A\cos\left(\omega t - \frac{2\pi L}{\lambda}\right) \tag{11}
$$

Figure 5. Typical experimental crosscorrelation curves obtained us-
ing the wedge-shaped specimen shown in Fig. 4. (a) Specimen without lated in the two channels of the quadrature detector with two defects. (b) Specimen with a hole drilled into it. The frequency is in reference signals $u = 2 \cos(\omega t)$ and $v = -2 \sin(\omega t)$. Neglecting both cases $f = 11$ MHz. high-frequency contributions (filtered out by a low-pass filter), the two detected signals are $u_1 = A \cos(2\pi L/\lambda)$ and $u_2 = A$ $\sin(2\pi L/\lambda)$. The pair (u_1, u_2) are components of a vector **u** with respectively; A_0 is the initial amplitude of the cw; and *l* is the constant modulus, which rotates when *L* varies. The number fixed distance between the transducers T and R . of fringes η crossed by the vector **u** can be easily counted by After some algebraic manipulation, one finds that the recording the zeroes of u_1 and u_2 . The change in path length by asscorrelation factor between the two signals S_T and S_R is then given by

$$
\Psi = \Psi_0 + C \exp(-\alpha y) \cos(by + \Phi) \tag{8}
$$

where Ψ_0 , C, α , b and Φ are parameters that can be found by where F is the fractional number of fringes, obtained by inter-

affected by a set of errors (9), which in many cases severely limit the precision and accuracy of the measurements. These errors are due to a lack of quadrature between the reference signals (the phase shift is not exactly $\lambda/4$), to an unequal gain in the detector channels, and to an error in the zero offsets of the device. Moreover, in real systems, due to electronic and agation mode can be obtained from the periodicity and decay tector system the precision is limited only by the system strate (see Achenbach et al., Ref. 23). noise, in real cases the endpoint of the vector **u**, is no longer Different types of interferometers based on optics have

$$
u_1^D = u_1 + p \tag{13}
$$

$$
u_2^D = \frac{1}{r}(u_2 \cos \alpha - u_1 \sin \alpha) + q \tag{14}
$$

 ΔL , the parameters *p*, *q*, *r*, and α can be obtained by least-
 ΔL , the parameters *p*, *q*, *r*, and α can be obtained by least-
on the so-called photoacoustic effect; for example, the genera-

quantities can be used to characterize the material.

The acoustic microscope is also an example of a device based on interference phenomena. It can be designed for various applications to materials and tissue characterization. For example, a specially designed acoustic lens (with aperture angle larger than Rayleigh critical angle) facilitates the oscillations in a quantity $V(z)$ which is the record of the modulus of the measured voltage as a function of the *z* distance between the focal point of the acoustic lens and the specimen surface. These oscillations are due to interference between the normal specular reflection from the fluid-loaded surface of a solid specimen and a ray passing through the Rayleigh critical angle. The velocities and attenuation of elastic wave prop- **Figure 6.** Simple scheme for a fiberoptics sensor.

mechanical overtones (nonlinearity), higher-harmonics effects of *V*(*z*). Theoretical fit of the velocities with those obtained are always present and will severely affect the evaluation of from *V*(*z*) determines elastic constants which are useful for transient times. Therefore, while for an ideal quadrature de- characterization of thin films deposited on an elastic sub-

on a circle and *F* is affected by an error, causing errors in also been developed (e.g., the Mach interferometer) for the ΔL up to a few percent of λ , which is very large compared to purpose of detecting the gas flow in supersonic wind tunnels. the accuracy of a good interferometer. If *r* is the channel gain Displacements of the interference fringes in the optical waveratio, *p* and *q* are the offsets in the cosine and sine channels, front, traveling normal to the gas flow and the reference and α is the reference signal quadrature error, the output sig- beam, can be used to determine the density change in the gas nal from the detector becomes flow. A coupling of the light beam to the specimen (gas flow) does not perturb its initial phase. Conversely, ultrasonic nondestructive evaluation may require the use of contact transducers, which perturb the system and therefore the accuracy of specific measurements. For instance, wave attenuation measurements are severely limited by the mode conversion of describing an ellipse. The real signals can, however, be easily
reconstructed from the ones used in Eqs. (13) and (14), since
we are considering systematic errors and therefore the correc-
tions p, q, r, and α must be tions p, q, r, and α must be calculated only once. By several overcome this unitatity, considerable enote has been devoted
measurements of u_1^D and u_2^D for a few sets of known values of the development of optica ΔL , the parameters p, q, r, and α can be obtained by least-
squares fitting the distorted ellipse equation to the experi-
squares fitting the distorted ellipse equation to the experi-
mental data. Such an approach a dium, since optical interferometers measure directly the **OTHER INTERFEROMETRIC TECHNIQUES** phase shift for any given frequency of the induced wave.

Without going into details, which are beyond the scope of There are many other types of devices, e.g., acoustic spec- this article, we illustrate the photoacoustic effect in Fig. 6, trometers (21) and acoustic microscopes (22) which use the based on a Michelson-type interferometer (25–27). Let us conunderlying principles of interferometry for their operation but sider an elastic medium with surfaces polished or coated with have not been labeled as interferometers. Acoustic spectrome- a reflective tape *M* [e.g., Mylar (32) tape] in order to increase ters are used to measure frequencies of mechanical reso- its reflectivity. A transducer *T* driving a continuous plane nances (standing waves in the thickness of the specimen) wave produces standing waves at discrete frequencies. A light caused by interference between the normal incident acoustic beam generated by a polarized laser *L* is launched into a fiber waves and the ones reflected from the back surface of a paral- optic system through a beam splitter *B*. One arm (reference lel plate. These resonances are obtained by varying the fre- arm) is launched into a fixed-length light guide *F*. The other quency of the incident plane wave or by varying the thickness (signal) arm is sent to the sensor *S*, where it is collimated (e.g., corroded steel plates) for a broadband incident pulse. through a cylindrical lens and reflected off the vibrating sur-The resonant frequencies and *Q*-factor of these resonances are face. The reflected back reference and signal arms are then used to compute phase velocity and attenuation. Both of these brought to interfere with each other and an intensity-varying

138 ACOUSTIC WAVE INTERFEROMETERS

tronic devices can then measure the changes in light in- Since the optical wavelength is several orders of magnitude tensity. smaller than the wavelength of acoustic pulses, the resulting

Plexiglas tube; Ref. 33), since the external surface is not sen- becomes correspondingly better. sitive to vibrations, a membrane must be inserted in a hole of the tube in order to sense the pressure variations in the en-
closed medium. The standard setup shown in Fig. 6 may be **SUMMARY** used to implement different techniques by means of fiber op-
tics or laser interferometers. They may achieve a very high
sensitivity for displacements, of the order of 1 Å for the Mi-
cholson interferometer and a flat ban chelson interferometer, and a flat bandwidth response, from after they have traveled different acoustic paths. Acoustic in-
1 kHz to 20 MHz in the case of the Mach-Zender interfer-
terferometry has been used for determinin

It is sensitive to both in-plane and out-of-plane displace-
ments, but in the case of composites, it has been found to
here. We have shown various examples of configurations of dif-
he inconsitive to small angular misaliza be insensitive to small angular misalignments of fibers with the entertainment interferometers and discussed their useful respect to the incoming wave front. The embedded configuration studying the properties of fluids as tion is shown to be several times more sensitive to the wave motion (up to 12 Pa per 1 m length of lightguide in the mea- **BIBLIOGRAPHY** suring channel) (e.g., in the case of Lamb waves) than the

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 ϵ P M Nasch M H Ma Doppler effect, is at the basis of the Fabry–Perot interferome-
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output signal is created. A photodiode *P* connected to elec- scan curved surfaces conveniently and measure displacement. If the specimen is enclosed in a rigid tube (e.g., water in a accuracy in the determination of the displacement amplitudes

The Mach-Zender interference or parameters such as temperature
The Mach-Zender interference or pay be either bonded to or pressure; or the presence of impurities or defects by de-The Mach-Zender interferometer may be either bonded to
the surface (29) or embedded in the specimen (30,31). In both
cases, the acoustic wave displacement induces a pressure on
the light guides (31), leading to axial compr

- surface-bonded one. However, the latter configuration may be
more practical.
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