processing, where the signal is processed by a linear system that changes the amplitudes and phases of these components, but not their frequencies. In a simple form, this processing can be used to let pass or to reject selected frequency bands, ideally with no attenuation at the passbands and infinite attenuation at the stopbands. This article discusses a class of approximations to this kind of ideal filter, known as an Chebyshev filter. It starts with a discussion on a technique for the derivation of optimal magnitude filters, then discusses the direct and inverse Chebyshev approximations for the ideal filtering operator, ending with comments on extensions of the technique. Tables with example filters are included.

The magnitude approximation problem in filter design consists essentially of finding a convenient transfer function with the magnitude satisfying given attenuation specifications. Other restrictions can exist, such as structure for implementation, maximum order, and maximum *Q* of the poles, but in most cases the problem can be reduced to the design of a normalized continuous-time low-pass filter, which can be described by a transfer function in Laplace transform. This filter must present a given maximum passband attenuation (*A*max), between  $\omega = 0$  and  $\omega = \omega_p = 1$  rad/s, and a given minimum stopband attenuation  $(A_{\min})$  in frequencies above a given limit  $\omega_r$  rad/s. From this prototype filter, the final filter can be obtained by frequency transformations and by continuous-time to discrete-time transformations in the case of a digital filter (1).

A convenient procedure for the derivation of optimal magnitude filters is to start with the transducer function *H*(*s*) and the characteristic function  $K(s)$ .  $H(s)$ , which can also be called the attenuation function, is the inverse of the filter transfer function, scaled such that min  $|H(j\omega) = 1|$ . *K*(*s*)is related to *H*(*s*) by the equation

$$
|H(j\omega)|^2 = 1 + |K(j\omega)|^2 \tag{1}
$$

This greatly simplifies the problem, because  $K(j\omega)$  can be a ratio of two real polynomials in  $\omega$ , both with roots located symmetrically on both sides of the real axis, while  $H(j\omega)$  is a complex function.  $K(s)$  is obtained by replacing  $\omega$  by  $s/j$  in  $K(j\omega)$  and ignoring possible  $\pm j$  or  $-1$  multiplying terms resulting from the operation. The complex frequencies where  $K(s) = 0$  are the attenuation zeros, and where  $K(s) = \infty$  correspond to the transmission zeros. If *K*(*s*) is a ratio of real polynomials,  $K(s) = F(s)/P(s)$ ,  $H(s)$  is also a ratio of real polynomials in *s*, with the same denominator,  $H(s) = E(s)/P(s)$ , and  $E(s)$  can be obtained by observing that for  $s = j\omega$  Eq. (1) is equivalent to

$$
H(s)H(-s) = 1 + K(s)K(-s) \quad E(s)E(-s)
$$
  
=  $P(s)P(-s) + F(s)F(-s)$  (2)

Because  $E(s)$  is the denominator of the filter transfer function, which must be stable, *E*(*s*) is constructed from the roots of the polynomial  $P(s)P(-s) + F(s)F(-s)$  with negative real parts. The desired transfer function is then  $T(s) = P(s)/E(s)$ .

Any signal can be considered to be composed of several sinus- Two important classes of approximations, the direct and inoidal components with different frequencies, amplitudes, and verse Chebyshev approximations, can be derived from a class phases. Filtering is one of the fundamental methods for signal of polynomials known as Chebyshev polynomials. These poly-

# **CHEBYSHEV FILTERS CHEBYSHEV POLYNOMIALS**

J. Webster (ed.), Wiley Encyclopedia of Electrical and Electronics Engineering. Copyright  $\odot$  1999 John Wiley & Sons, Inc.

**Table 1. Chebyshev Polynomials**

$\boldsymbol{n}$	Polynomial							
$\Omega$	1							
1	$\mathfrak{X}$							
$\overline{2}$	$2x-1$							
3	$4x^3 - 3x$							
4	$8x^4 - 8x^2 + 1$							
5	$16x^5 - 20x^3 + 5x$							
6	$32x^6 - 48x^4 + 18x^2 - 1$							
7	$64x^7 - 112x^5 + 56x^3 - 7x$							
8	$128x^8 - 256x^6 + 160x^4 - 32x^2 + 1$							
9	$256x^9 - 576x^7 + 432x^5 - 120x^3 + 9x$							
10	$512x^{10} - 1280x^8 + 1120x^6 - 400x^4 + 50x^2 - 1$							
11	$1024x^{11} - 2816x^9 + 2816x^7 - 1232x^5 + 220x^3 - 11x$							
12	$2048x^{12} - 6144x^{10} + 6912x^8 - 3584x^6 + 840x^4 - 72x^2 + 1$							

$$
C_n(x) = \cos(n \cos^{-1} x) \tag{3}
$$

 $-1 \le x \le 1$ , to a polynomial in x. Using the trigonometric mial instead of  $C_n(x)$  in Eq. (7) would be more selective. The identity  $cos(a + b) = cos a cos b - sin a sin b$ , we obtain curves of  $P_n(x)$  and  $C_n(x)$  will always cross x times for  $-1 \le$ 

$$
C_{n+1}(x) = \cos[(n+1)\cos^{-1}x] = xC_n(x) - \sin(n\cos^{-1}x)\sin(\cos^{-1}x)
$$
 (4)

Applying now the identity sin  $a \sin b = \frac{1}{2}[\cos(a - b) - a\text{re of degree } n]$ .

$$
C_{n+1}(x) = 2xC_n(x) - C_{n-1}(x)
$$
 (5)

For  $n = 0$  and  $n = 1$ , we have  $C_0(x) = 1$  and  $C_1(x) = x$ . Using Eq. (5), the series of Chebyshev polynomials shown in Table  $n \geq$  is obtained.  $n \geq$ 

The values of these polynomials oscillate between  $-1$  and +1 for *x* between -1 and +1, in a pattern identical to a sta-<br>tionary Lissajous figure (3). For *x* out of this range,  $\cos^{-1} x =$ <br>where we define the constant  $\gamma$  as *j* cosh<sup>-1</sup> *x*, an imaginary value, but Eq. (3) is still real, in the  $\gamma = \sqrt{\frac{10^{0.1A_{\min}} - 1}{100 \cdot 14}}$ 

$$
C_n(x) = \cos(nj \cosh^{-1} x) = \cosh(n \cosh^{-1} x) \tag{6}
$$

For high values of *x*, looking at the polynomials in Table 1, we see that  $C_n(x) \approx 2^{n-1} x^n$  and grows monotonically. The plots of some Chebyshev polynomials for  $-1 \le x \le 1$  are shown in Fig. 1.

## **THE CHEBYSHEV LOW-PASS APPROXIMATION**

This normalized Chebyshev low-pass approximation is obtained by using

$$
K(j\omega) = \epsilon C_n(\omega) \tag{7}
$$

The result is a transducer function with the magnitude given by [from Eq. (1)] **Figure 1.** Plots of the first six Chebyshev polynomials  $C_n(x)$ . The

$$
|H(j\omega)| = \sqrt{1 + [\epsilon C_n(\omega)]^2} \tag{8}
$$

Or, the attenuation in decibels is

$$
A(\omega) = 10 \log\{1 + [\epsilon C_n(\omega)]^2\}
$$
 (9)

The parameter  $\epsilon$  controls the maximum passband attenuation, or the passband ripple. Considering that when  $C_n(\omega)$  =  $\pm 1$  the attenuation  $A(\omega) = A_{\text{max}}$  Eq. (9) gives

$$
\epsilon = \sqrt{10^{0.1A_{\text{max}}} - 1} \tag{10}
$$

Figure 2 shows examples of the magnitude function  $|T(j\omega)|$  in the passband and in the stopband obtained for some normalized Chebyshev low-pass approximations, with  $A_{\text{max}} = 1$  dB. The magnitude of the Chebyshev approximations presents uniform ripples in the passband, with the gain departing from 0 dB at  $\omega = 0$  for odd orders and from  $-A_{\text{max}}$  dB for even orders.

nomials were first described by P. L. Chebyshev (2). The The stopband attenuation is the maximum possible among<br>Chebyshev polynomial of order *n* can be obtained from the filters derived from polynomial characteristic fun bounded between −1 and 1 for −1 ≤  $x$  ≤ 1, with  $P_n(x)$  =  $\pm P_n(-x)$  and  $P_n(+\infty) = +\infty$ , which exceeds the value of  $C_n(x)$ It is simple to verify that this expression corresponds, for for some value of  $x > 1$ . An approximation using this polyno $x \leq 1$ , due to the maximum oscillations of  $C_n(x)$ , but if  $P_n(x)$ grows faster, they will cross another two times for  $x \ge 1$  and  $x \leq -1$ . This makes  $P_n(x) - C_n(x)$  a polynomial of degree  $n +$ 2, because it has  $n + 2$  roots, which is impossible since both

 $\cos(a + b)$ ] and rearranging, a recursion formula is obtained: The required approximation degree for given  $A_{\text{max}}$  and  $A_{\text{min}}$ can be obtained by substituting Eq. (6) in Eq. (9), with  $A(\omega_r) = A_{\min}$  and solving for *n*. The result, including a denormalization for any  $\omega_n$ , is

$$
n \ge \frac{\cosh^{-1}\gamma}{\cosh^{-1}\left(\omega_r/\omega_p\right)}\tag{11}
$$

$$
\gamma = \sqrt{\frac{10^{0.1A_{\min}} - 1}{10^{0.1A_{\max}} - 1}}\tag{12}
$$



squares limit the region  $-1 \le x \le 1$ ,  $-1 \le C_n(x) \le 1$ , where the poly $h$ <sub>nomial</sub> value oscillates.

The transfer functions for the normalized Chebyshev filters can be obtained by solving Eq. (2). For a polynomial approximation, using  $P(s) = 1$ , from Eq. (7) it follows that

$$
E(s)E(-s) = 1 + \left[\epsilon C_n \left(\frac{s}{j}\right)\right]^2\tag{13}
$$

The roots of this polynomial are the solutions for *s* in

$$
C_n\left(\frac{s}{j}\right) = \cos\left(n\cos^{-1}\frac{s}{j}\right) = \pm\frac{j}{\epsilon}
$$
 (14)

Identifying

$$
n\cos^{-1}\frac{s}{j} = a + jb \tag{15}
$$

it follows that  $\pm j/\epsilon = \cos(a + jb) = \cos a \cos jb - \sin a$  $\sin jb = \cos a \cosh b - j \sin a \sinh b$ . Equating real and imaginary parts, we have  $\cos a \cosh b = 0$  and  $\sin a \sinh b =$  $\pm 1/\epsilon$ . Since cosh  $x \geq 1$ , the equation of the real parts gives:

$$
a = \frac{\pi}{2}(1+2k), k = 0, 1, ..., 2n-1
$$
 (16)



malized Chebyshev approximations with 1 dB passband ripple. Ob-



**Figure 3.** Localization of the poles in a normalized Chebyshev lowpass approximation (seventh order, in this case). The pole locations can be obtained as shown.

and as for these values of *a*,  $\sin a = \pm 1$ , the equation of the imaginary parts gives

$$
b = \mp \sinh^{-1} \frac{1}{\epsilon} \tag{17}
$$

By applying these results in Eq. (15), it follows that the roots of  $E(s)E(-s)$  are

$$
s_k = \sigma_k + j\omega_k \quad k = 0, 1, ..., 2n - 1
$$
  
\n
$$
\sigma_k = \sin\left(\frac{\pi}{2} \frac{1+2k}{n}\right) \sinh\left(\frac{1}{n} \sinh^{-1} \frac{1}{\epsilon}\right)
$$
  
\n
$$
\omega_k = \cos\left(\frac{\pi}{2} \frac{1+2k}{n}\right) \cosh\left(\frac{1}{n} \sinh^{-1} \frac{1}{\epsilon}\right)
$$
 (18)

The roots  $s_k$  with negative real parts  $(k \geq n)$  are the roots of  $E(s)$ . By the expressions in Eq. (18), it is easy to see that the roots *sk* are located on an ellipse with vertical semi-axis cosh  $(1/n \sinh^{-1} 1/\epsilon)$ , horizontal semi-axis sinh  $(1/n \sinh^{-1} 1/\epsilon)$ , and foci at  $\pm j$ . The location of the roots can be best visualized with the diagram shown in Fig. 3 (3).

### **REALIZATION OF CHEBYSHEV FILTERS**

These approximations were originally developed for realization in passive form, and the best realizations were obtained as *LC* doubly terminated structures designed for maximum power transfer at the passband gain maxima. These struc-**Figure 2.** Passband gain (a) and stopband gain (b) for the first nor-<br>malized Chebyshev approximations with 1 dB passband ripple. Ob-<br>digital realizations, due to the low sensitivity to errors in eleserve the uniform passband ripple and the monotonic stopband gain ment values. At each attenuation zero, and the Chebyshev decrease. The contract of the maximum possible number of them

causes zeros in the derivative  $\partial |T(j\omega)|/\partial \omega$ ation zeros, and keeps low the error in all the passband. Table 2 lists polynomials, poles, frequency, and *Q* of the poles, and  $\gamma$ . For the normalized inverse Chebyshev approximation,  $\omega_r$ values for *LC* doubly terminated ladder structures, with the structure shown in Fig. 4(a), for some normalized Chebyshev resulting ratio is  $\omega_r/\omega_p = C_n^{-1}(\gamma)$ . Equation (11) can be used to low-pass filters. Note in the realizations that odd-order filters compute the required degree. low-pass filters. Note in the realizations that odd-order filters have identical terminations, but even-order filters require dif- The transmission zero frequencies are the frequencies that ferent terminations, because there is no maximum power make Eq. (19) infinite: transfer at  $\omega = 0$ , since the gain is not maximum there. With the impedance normalization shown, it is clear that the evenorder realizations have antimetrical structure (one side is the dual of the other). The odd-order structures are symmetrical.

# **THE INVERSE CHEBYSHEV LOW-PASS APPROXIMATION**

This normalized inverse Chebyshev approximation is the and  $P(s)$  given by Eq. (20): most important member of the inverse polynomial class of approximations. It is conveniently obtained by using the charac- $\frac{1}{2}$ **E**( $\frac{1}{2}$ **)**  $\frac{1}{2}$  from  $\frac{1}{2}$ 

$$
K(j\omega) = \frac{F(j\omega)}{P(j\omega)} = \frac{\epsilon \gamma}{C_n(1/\omega)} = \frac{\epsilon \gamma \omega^n}{\omega^n C_n(1/\omega)}\tag{19}
$$

where  $\epsilon$  and  $\gamma$  are given by Eqs. (10) and (11). The polynomi-  $C_n\left(\frac{J}{r}\right) = \pm j\epsilon$ als  $F(s)$  and  $P(s)$  are then

$$
F(s) = \epsilon \gamma (s/j)^n
$$
  
\n
$$
P(s) = (s/j)^n C_n (j/s)
$$
\n(20)

malizations,  $F(s)$  reduces to  $\epsilon \gamma s^n$ , and  $P(s)$  to a Chebyshev polynomial with all the terms positive and the coefficients in reverse order. The magnitude characteristic of this approxi-<br>mation is maximally flat at  $\omega = 0$ , due to the *n* attenuation The similarity of the passband response to the Buttertransmission zeros at frequencies that are the inverse of the Chebyshev filters. The *Qs* of the poles roots of the corresponding Chebyshev polynomial Between lower for the same gain specifications. roots of the corresponding Chebyshev polynomial. Between adjacent transmission zeros, there are gain maxima reaching the magnitude of  $-A_{\text{min}}$  dB. Without a renormalization, the the magnitude of *A*min dB. Without a renormalization, the **REALIZATION OF INVERSE CHEBYSHEV FILTERS** stopband starts at 1 rad/s, and the passband ends where the magnitude of the characteristic function, Eq. (19), reaches  $\epsilon$ :

$$
\omega_p = \frac{1}{C_n^{-1}(\gamma)} = \frac{1}{\cosh\left(\frac{1}{n}\cosh^{-1}\gamma\right)}\tag{21}
$$

$$
A(\omega) = 10 \log \left\{ 1 + \left[ \frac{\epsilon \gamma}{C_n(1/\omega)} \right]^2 \right\} \tag{22}
$$

distributed in the passband, maximum power transfer occurs The selectivity of the inverse Chebyshev approximation is between the terminations. In this condition, errors in the ca- the same as the corresponding Chebyshev approximation, for pacitors and inductors can only decrease the gain  $(5)$ . This the same  $A_{\text{max}}$  and  $A_{\text{min}}$ . This can be verified by calculating the ratio  $\omega_p/\omega_r$  for both approximations. For the normalized Cheby shev approximation,  $\omega_n = 1$ , and  $\omega_r$  occurs when  $\epsilon C_n(\omega_r)$  $\gamma$ / $C_n(1/\omega_p) = \epsilon$ . In both cases, the

$$
C_n(1/\omega_k) = \cos(n \cos^{-1}(1/\omega_k)) = 0.
$$
  

$$
\omega_k = \frac{1}{\cos\left(\frac{\pi}{2} \frac{1+2k}{n}\right)}, \quad k = 0, 1, ..., n-1
$$
 (23)

The pole frequencies are found by solving Eq. (2) with  $F(s)$ 

$$
E(s)E(-s) = (\epsilon \gamma)^2 \left(\frac{s}{j}\right)^{2n} + \left(\frac{s}{j}\right)^{2n} C_n \left(\frac{j}{s}\right)^2 \tag{24}
$$

 $f$ The roots of this equation are the solutions of

$$
C_n\left(\frac{j}{s}\right) = \pm j\epsilon\gamma\tag{25}
$$

By observing the similarity of this equation to Eq. (14), the roots of  $E(s)E(-s)$  can be obtained as the complex inverses of the values given by Eq. (18), with  $\epsilon$  replaced by  $1/(\epsilon \gamma)$ . They Ignoring  $\pm j$  or  $-1$  multiplying factors in Eq. (20) and renor- lie on a curve that is not an ellipse.  $E(s)$  is constructed from the roots with negative real parts, which are distributed in<br>a pattern that resembles a circle shifted to the left side of

mation is maximally flat at  $\omega = 0$ , due to the *n* attenuation The similarity of the passband response to the Butter-<br>zeros at  $s = 0$  and so is similar in the passband to a Butter- worth response makes the phase characte zeros at  $s = 0$ , and so is similar in the passband to a Butter- worth response makes the phase characteristics of the inverse<br>worth approximation. In the stophand, it presents a series of Chebyshev filters much closer to worth approximation. In the stopband, it presents a series of Chebyshev filters much closer to linear than those of the transmission zeros at frequencies that are the inverse of the Chebyshev filters. The Qs of the poles a

The realization based on *LC* doubly terminated ladder structures is also convenient for inverse Chebyshev filters for the same reasons mentioned for the direct approximation. In this case, the passband sensitivities are low due to the *n*th-order Odd-order filters present a single transmission zero at attenuation zero at  $s = 0$ , which results in nullification of the first *n* derivatives of the filter gain in relation to all the reactive, and even-order filters en ries or parallel resonant circuits. The usual structures used are shown in Fig. 4(b).

Those realizations are possible only for the odd-order cases, because those structures cannot realize the constant The gains for some normalized inverse Chebyshev approxima- gain at infinity that occurs in the even-order approximations tions are plotted in Fig. 5. A frequency scaling by the inverse (realizations with transformers or with negative elements are of the factor given by Eq. (21) was applied to make the pass- possible). Even-order modified approximations can be obband end at  $\omega = 1$ . tained by using, instead of the Chebyshev polynomials, poly-



# **Table 2. Normalized Chebyshev Filters with** *A***max 1 dB**

nomials obtained by the application, to the Chebyshev polynomials, of the Moebius transformation (4,6):

$$
x^{2} \rightarrow \frac{x^{2} - x_{z1}^{2}}{1 - x_{z1}^{2}}; x_{z1} = \cos \frac{k_{\max} \pi}{2n}
$$
 (26)

where  $k_{\text{max}}$  is the greatest odd integer that is less than the filter order *n*. This transformation moves the pair of roots closest to the origin of an even-order Chebyshev polynomial to the origin. If the resulting polynomials are used to generate polynomial approximations, starting from Eq. (7), the results are filters with two attenuation zeros at the origin, which are realizable as doubly terminated ladder filters with equal terminations, a convenience in passive realizations. If the same polynomials are used in inverse polynomial approximations, starting from Eq. (19), the results are filters with two transmission zeros at infinity, which now are realizable by doubly terminated *LC* structures. The direct and inverse approximations obtained in this way have the same selectivity, slightly smaller than in the original case.

Table 3 lists polynomials, poles, zeros, frequency and *Q* of the poles, and *LC* doubly terminated realizations for some inverse Chebyshev filters. The filters were scaled in frequency to make the passband end at 1 rad/s. The even-order realizations are obtained from modified approximations and are listed separately in Table 4. The structures are a mix of the two forms in Fig. 5(b). Note that some realizations are missing. These are cases where the zero-shifting technique for the realization of *LC* doubly terminated ladder filters fails. For inverse Chebyshev filters, and other inverse polynomial filters, there is a minimum value of  $A_{\min}$  for each order that makes the realization in this form possible (7).



cal realizations continue to be the best prototypes for active realiza- ning of the stopband tions, due to their low sensitivity to errors in element values. for orders 5 and 7. tions, due to their low sensitivity to errors in element values.



**Figure 5.** Passband gain (a) and stopband gain (b) for the first normalized inverse Chebyshev approximations with  $A_{\text{max}} = 1$  dB and  $A_{\min}$  = 50 dB. Observe the maximally flat passband and the uniform stopband ripple.

## **OTHER SIMILAR APPROXIMATIONS**

Different approximations with uniform passband or stopband ripple, somewhat less selective, can be generated by reducing the number or the amplitude of the oscillations in a Chebyshev-like polynomial and generating the approximations starting from Eqs. (7) or (19) numerically (8).

A particularly interesting case results if the last oscillations of the polynomial value end in 0 instead of  $\pm 1$ . This creates double roots close to  $x = \pm 1$  in the polynomial. In a polynomial approximation, the higher-frequency passband minimum disappears, replaced by a second-order maximum close to the passband border. In an *LC* doubly terminated realization, the maximum power transfer at this frequency causes the nullification of the first two derivatives of the gain in relation to the reactive elements, substantially reducing the gain error at the passband border. In an inverse polyno-(**b**) mial approximation, this causes the joining of the first two **Figure 4.** *LC* doubly terminated ladder realizations for Chebyshev transmission zeros, as a double transmission zero, which in-<br>filters in the direct form (a) and in the inverse form (b) These classi-creases the attenuat filters, in the direct form (a), and in the inverse form (b). These classi-<br>cal realization and reduces the error at the begin-<br>cal realizations continue to be the best prototypes for active realiza-<br>ning of the stopband,

	Polynomials $E(s)$										
$\boldsymbol{n}$	$a_0$	$a_1$	$a_{2}$	$\boldsymbol{a}_3$	$\boldsymbol{a}_4$	$a_5$	$a_6$	$a_7$	$a_{8}$	$a_9$	$a_{10}$
$\mathbf{1}$	1.96523	1.00000									
$\,2$	1.96838	1.98099	1.00000								
$\,3$	2.01667	3.14909	2.51015	1.00000 3.13118							
4 5	2.19786 2.60322	4.52937 6.42983	4.90289 8.61345	7.26320	1.00000 3.81151	1.00000					
$\bf 6$	3.35081	9.35051	14.61162	14.91369	10.30744	4.54023	1.00000				
7	4.64002	14.09440	24.72451	29.03373	24.18372	14.09633	5.30979	1.00000			
8	6.82650	22.03426	42.29782	55.31092	52.89124	37.20009	18.68307	6.11268	1.00000		
9	10.54882	35.60372	73.49954	104.6829	111.4815	90.07839	54.81844	24.10445	6.94337	1.00000	
10	16.95789	59.19226	129.8094	198.2422	230.3472	207.4480	145.4877	77.89699	30.39330	7.79647	1.00000
Poles											
$\,n$	relim 1	$\omega/Q$ 1	relim 2	$\omega/Q$ $2$	$relim$ 3	$\omega/Q$ 3	relim 4	$\omega/Q$ 4	relim 5	$\omega/Q$ 5	
1	$-1.96523$										
$\overline{2}$	$-0.99049$	1.40299									
	0.99363	0.70823									
3	$-0.61468$	1.25481	$-1.28079$								
	1.09395	1.02071									
$\overline{4}$	$-0.42297$	1.18385	$-1.14262$	1.25229							
	1.10571	1.39945	0.51249	0.54799							
5	$-0.30648$	1.13993	$-0.94418$	1.23656	$-1.31018$						
	1.09795	1.85969	0.79849	0.65483							
6	$-0.23016$	1.10962	$-0.75398$	1.21506	$-1.28598$	1.35770					
	1.08549	2.41056	0.95283	0.80576	0.43545	0.52789					
7	$-0.17794$	1.08768	$-0.59638$	1.18959	$-1.14085$	1.36871	$-1.47946$				
	1.07303	3.05632	1.02930	0.99735	0.75619	0.59986					
8	$-0.47425$	1.16431	$-0.14101$	1.07137	$-0.95398$	1.34983	$-1.48710$	1.55173			
	1.06334	1.22752	1.06205	3.79891	0.95496	0.70747	0.44316	0.52173			
9	$-0.38185$	1.14152	$-0.77805$	1.31643	$-0.11413$	1.05899	$-1.34453$	1.56247	$-1.70623$		
$10\,$	1.07575 $-0.63221$	1.49471 1.27960	1.06189 $-0.31203$	0.84597 1.12193	1.05282 $-0.09407$	4.63922 1.04944	0.79596 $-1.13939$	0.58105 1.53032	$-1.72054$	1.78611	
	1.11252	1.01201	1.07766	1.79777	1.04521	5.57772	1.02161	0.67155	0.47954	0.51906	
	Polynomials $P(s)$										
$\boldsymbol{n}$	Multiplier	$\alpha_0$	a <sub>2</sub>	$\boldsymbol{a}_4$	$a_{6}$	$a_8$	$a_{10}$				
1	1.96523	1.00000									
$\boldsymbol{2}$	0.00316	622.4562	1.00000								
3	0.05144	39.20309	1.00000								
$\overline{\mathbf{4}}$	0.00316	695.0228	74.56663	1.00000							
5	0.03477	74.86195	19.34709	1.00000							
6	0.00316	1059.620	494.9652	57.80151	1.00000						
7	0.03463 0.00316	133.9940 2158.727	95.81988	19.57753	1.00000	1.00000					
8 9	0.03786	278.6600	2130.497 354.3952	657.0734 150.2380	64.84805 23.58892	1.00000					
10	0.00316	5362.556	8380.916	4584.365	1023.530	79.98165	1.00000				
Zeros											
$\boldsymbol{n}$	$\omega_1$	$\omega_2$	$\omega_3$	$\omega_4$	$\omega_5$						
1											
$\boldsymbol{2}$	24.94907										
3	6.26124										
4	7.97788	3.30455									
5	3.74162	2.31245									
6	6.92368	2.53424	1.85520								
7	3.60546 7.29689	2.00088	1.60458								
8 9	3.88896	2.56233 2.06927	1.71209 1.53587	1.45144 1.35062							
10	8.08496	2.78589	1.78865	1.41948	1.28053						
$\boldsymbol{n}$	LC doubly terminated realizations $L/C$ 1 $L/C$ 3 $L/C$ $\rm 4$ $L/C\ 5$ $L/C$ 6 Rg/Rl L/C <sub>2</sub> $L/C$ 7 $L/C$ 8 L/C <sub>9</sub>								$L/C$ 10		
1	1.00000										
	1.00000	1.01769									
3	1.00000		1.56153								
	1.00000	0.78077	0.01634	0.78077							
5	1.00000		1.16364		1.30631						
	1.00000	0.37813	0.16071	1.62010	0.05468	0.47172					
7	1.00000		0.72897		1.34370		0.96491				
	1.00000	0.09574	0.34265	1.32044	0.28905	1.32059	0.07972	0.30081			

Table 3. Normalized Inverse Chebyshev Filters with  $A_{\text{max}} = 1$  dB and  $A_{\text{min}} = 50$  dB

### **Table 4. Normalized Even-order Modified Inverse Chebyshev Filters with** Two Transmission Zeros at Infinity, with  $A_{\text{max}} = 1$  dB and  $A_{\text{min}} = 50$  dB



Other variations arise from the shifting of roots to the ori- **BIBLIOGRAPHY** gin. This is also best done numerically. Odd- (even-) order polynomial approximations with any odd (even) number of at-<br>tenuation, *Digital Filters: Analysis, Design, and Applications*,<br>tenuation zeros at  $\omega = 0$  un to the approximation's order (in New York: McGraw-Hill, 1993. tenuation zeros at  $\omega = 0$ , up to the approximation's order (in the last case resulting in a Butterworth approximation), can 2. P. L. Chebyshev, Théorie des mécanismes connus sous le nom de be generated. The same polynomials generate inverse polyno- parallelogrammes, *Oeuvres,* Vol. I, St. Petersburg, 1899. mial approximations with any odd (even) number of transmis- 3. M. E. Van Valkenburg, *Analog Filter Design,* New York: Holt, sion zeros at infinity. Rinehart and Winston, 1982.

closer to linear. Similar techniques can also be applied to el- *sign,* New York: McGraw-Hill, 1974. liptic approximations. For example, a low-pass elliptic ap- 5. H. J. Orchard, Inductorless filters, *Electronics Lett.,* **2**: 224–225, proximation can be transformed into a Chebyshev approxima- 1996. tion by the shifting of all the transmission zeros to infinity, 6. G. C. Temes and J. W. LaPatra, *Circuit Synthesis and Design,* or into an inverse Chebyshev approximation by shifting all Tokyo: McGraw-Hill Kogakusha, 1977. the attenuation zeros to the origin. There are many variations 7. L. Weinberg, *Network Analysis and Synthesis,* New York: between these extremes. The same state of the set of the McGraw-Hill, 1962.

- 
- 
- 
- In all cases, the *Q* of the poles is reduced and the phase is 4. R. W. Daniels, *Approximation Methods for Electronic Filter De-*
	-
	-
	-

8. A. C. M. de Queiroz and L. P. Calôba, An approximation algorithm for irregular-ripple filters, *IEEE International Telecommunications Symposium,* Rio de Janeiro, Brazil, pp. 430–433, September 1990.

> Antônio Carlos M. de Queiroz Federal University of Rio de Janeiro

**CHEMICAL INDUSTRY.** See PETROLEUM INDUSTRY.